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C45-7-2
Job Sheet 175698



Part No: C45-7-2

Job Qty: 6 ea

Part Name: Lock Bumper



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/13/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: C45-7-2 REV.5A IPP REV:A 18.02.09 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		4/12/18	0.00	0.00	Start Up Small Fab-4		MCC
100	Small Fab	6 pcs		4/13/18	0.00	0.60	Small Fab-9		MCC DAS 38
120	QC	6 pcs		4/13/18	0.00	0.00	QC5		
130	Packaging	6 pcs		4/13/18	0.00	0.00	Packaging3-2		18-04-12/13
140	QC21-SA	6 Ea		4/13/18	0.00	0.00	QC21		GA-Akin
Part Op 100 - CUT TO SIZE AND CHAMFER AS PER DWG ***do not drill center hole, see Eng.***									
Descriptions:									
DAS 21 9-80 APR 13 2018									

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8695K715	Polyurethane Rod 3/4 DIA. 80A (HARD)	.4200 ft (.07 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8695K715 037	0	12	0

Part Specifications

Specifications could not be found.

Plex 4/10/18 10:20 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / 1157

QA Closed: _____ Date: _____



Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐
Part No. _____	
NCR No. _____	

Date : _____	Step #: _____
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Description Work Order Deviation

Root Cause			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperat ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Routi ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Dan ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection In ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contaminatio ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐
Past Expiry Date ☐	Manufacturing Process ☐		
Misidentified ☐	Past Due ☐	OTHER : _____	

nly ☐

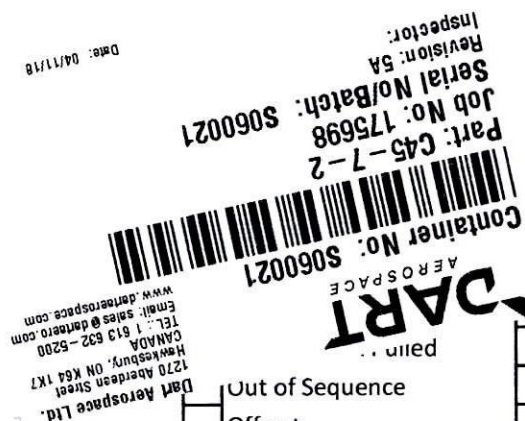
SS	Jet ☐	Engineering ☐
or.	Quality ☐	
ng	Other ☐	
er		

MRB (QSI042) Approval

Completed By

Lead hand / Supervisor
Approval Verification

QA Coordinator
Approval



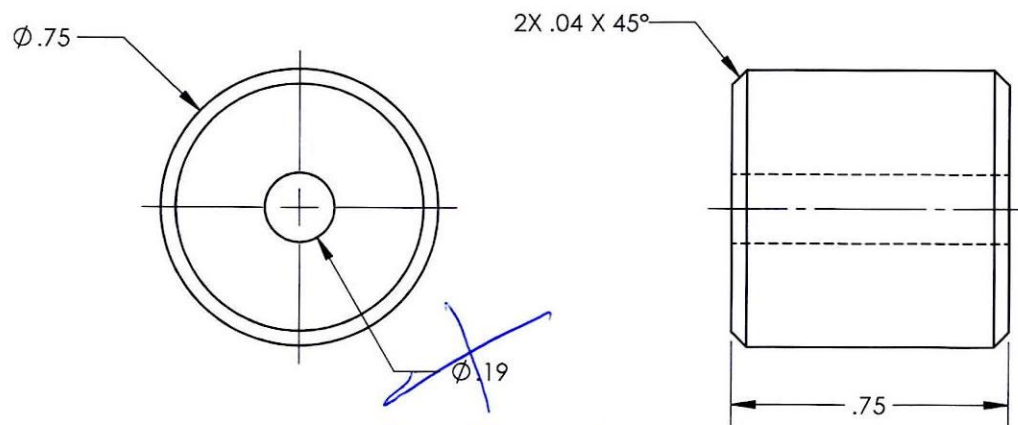
Red Wrong
Dimensions
der tolerance

Part Incorrect ☐
 Part Lost/Missing ☐
 Part Moved ☐
 Drawing ☐
 Finish ☐
 Misread ☐
 Turning Sequence ☐

Out of Sequence ☐
 Off-set ☐
 Misabeled ☐
 Fit/Function ☐
 Misaligned/off center ☐

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5		AS DRAWN BY CANAM.	9/14/2012	RJC	
5A	14-0127	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	8/13/2014	DPD	RW



HOWE NOT
REQUIRED
WHL
APRIL 10/18

X6

NOTE:
BAG & LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE LOCK BUMPER	
DWG NO. C45-7-2	REV 5A
MAT'L PLOYURETHANE	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. West</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 2:1	DATE 5/15/1997 SHEET 1 OF 1

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C45-7-2	1	LOCK BUMPER	PLOYURETHANE	Ø3/4 X 7/8